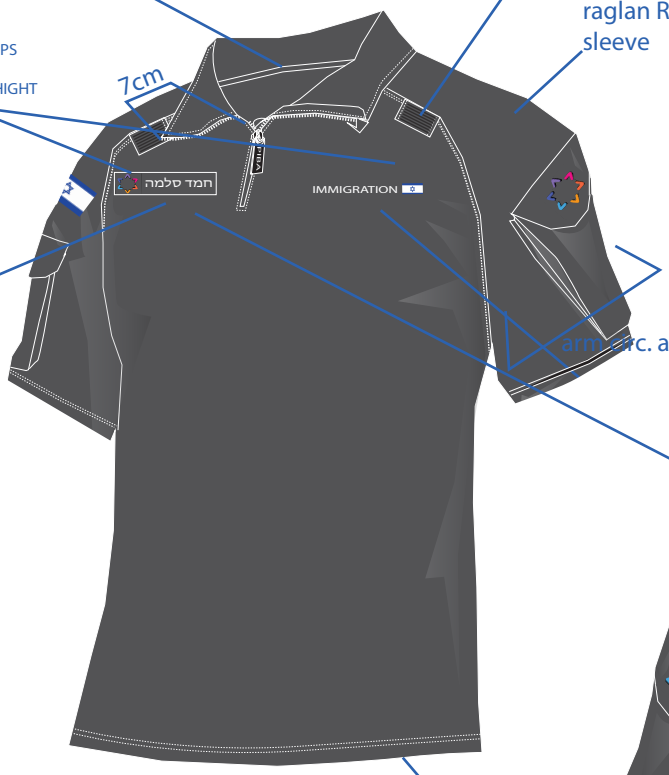
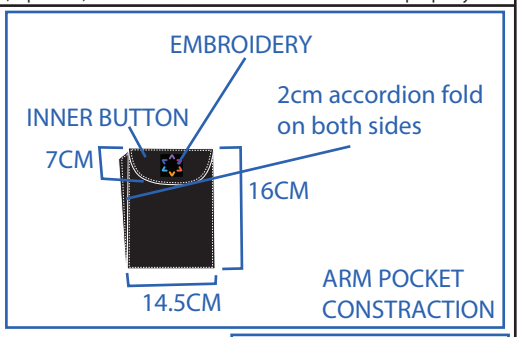
DESIGNER	STYLE NO	DATE
Yael Chorev	YC2D-1	17/9/2023
SEASON / STORY	UNISEX PATTERN XXS- 5XL	
WINTER 2024		
DESCRIPTION	TACTICAL SHORT SLEEVE POLO SHIRT	

REQUIRED TESTS:
1. DIMENTIONAL STABILITY TO WASHING, -0.6 LENGHTWISE, -0.3 WIDTHWISE (ISO 5077: 2007 / ISO 3759: 2011 / ISO 6330: 2012
2. Colour Fastness To Washing (ISO 105-C06:201
3. Colour Fastness To Perspiration ISO 105-E04:2013
4. Colour Fastness To Rubbing (ISO 105-X12:2016
5. Colour Fastness To Light (ISO 105-B02:2014
6. Wicking Test (AATCC 197-2013, Option A) 7. ISO 17299 Determination of deodorant property

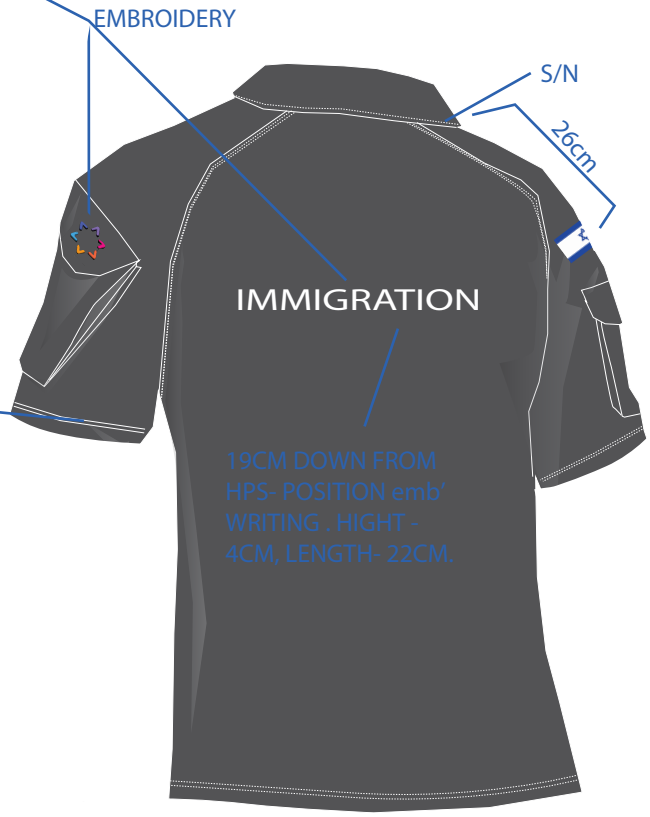
ISSUE 1

DETAILED SKETCH

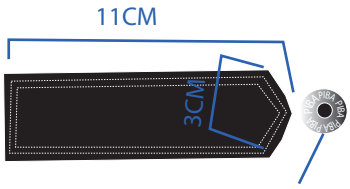




BRANDED ZIPPER PULLER 2.5CM METALLIC LOOK



twin needle hem 3 cm



BRANDED SNAP

CUFF'S STRAP CONSTRACTION

LOGO- pls embroider logo on front- 2.5cm long in proportion. place logo 15.5cm down from HPS and 9.5cm from placket's edge. LOGO colours- tbc.

rib: 1X1 pressed, with non iron finish, make sure it doesn't look floppy
PIBA embroidery in white, font and size of artwork- tbc.

FABRIC	1 BODY	2 SLEEVE
PANTONE: 18-5204TCX main fabric: GRANITE GREY. . Logo and flag- TBC		
WEIGHT	170gsm2	
COMP	DRIFIT JERSEY 100% POLYESTER	Woven drift: 60% Cotton , 40% Nylon- ripstop.
PRICE		

sample of ripstop for sleeves only

MEASUREMENTS	
SIZE	L
SHOULDER L'TH	16CM
BUST FRONT	61.5
CB LENGTH	72cm
SLEEVE L'TH	36CM
WAIST	60.5CM
HPS TO HEM	73CM
sleeve hem circ'	46.5cm
PLACKET WIDTH	1.5cm
PLACKET L'TH	14.5CM
collar width	5.5CM
COLLAR OUTER L'TH	46.5cm
ARM WIDTH	23cm
HEM CIRC	126

THREAD
dtm

LOGO
front LOGO: 2.5 X2.5CM shoulder
LOGO: 6X6CM
flag 6X 4cm

FINISH
MOISTURE WICKING FINISH ON MAIN FABRIC
ANTI- ODOR FINISH ON MAIN FABRIC and sleeves

ADDITIONAL NOTES
1. front FLAG BADGE: 3cm width, 2cm length, edge stitched
shoulder flag badge: 6cm width, 4 cm length, edge stitched
2. Please make sure there is NO COLLAR STAND. Pls finish with inner back neck tape locally sourced
3. all logo Embroidery to have fuzing on the back side to prevent from chaffing
4. pls fuze collar and make sure the zipper has an inner layer to prevent chaffing